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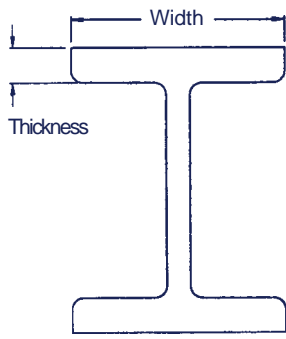
Supplemental Instruction User Instruction Manual SecuraSpan® Horizontal Lifeline

Use this Supplemental Instruction with SecuraSpan Horizontal Lifeline User Instruction Manual 5902240.

This supplement contains additional information that applies to the use of thick flange stanchions that are available for the SecuraSpan® Horizontal Lifeline. Section 2.5, Section 3.2, Figure 8, and Figure 12 of DBI/SALA Form No 5902240 are revised as follows:

2.5 BEAM SIZE REQUIREMENTS: The SecuraSpan HLL stanchions may be installed onto beam sizes shown in Figure 8. Optional clamp assemblies are available for flanges up to 2 1/2 in. thick and up to 18 in., 24 in., and 36 in. wide. Other optional thick flange clamp assemblies are available for flanges up to 3 3/8 in. thick and up to 18 in., 24 in., and 36 in. wide.

Figure 8 - Optional Clamp Assemblies



Flange Size Limitations For Standard Thickness Flange Stanchions			
Standard Stanchion 7400001	With Optional Clamp Assembly 7400009	With Optional Clamp Assembly 7400010	With Optional Clamp Assembly 7400011
6 in. - 12 in. (15 cm - 30 cm)	6 in. - 18 in. (15 cm - 46 cm)	6 in. - 24 in. (15 cm - 62 cm)	6 in. - 36 in. (15 cm - 92 cm)
x	x	x	x
2 1/4 in. thick max. (5 cm thick max)	2 1/4 in. thick max (5 cm thick max)	2 1/4 in. thick max (5 cm thick max)	2 1/4 in. thick max (5 cm thick max)

Flange Size Limitations For Thick Flange Stanchions			
Standard Thick Flange Stanchion 7400015	With Optional Clamp Assembly 7400009	With Optional Clamp Assembly 7400010	With Optional Clamp Assembly 7400011
6 in. - 12 in. (15 cm - 30 cm)	6 in. - 18 in. (15 cm - 46 cm)	6 in. - 24 in. (15 cm - 62 cm)	6 in. - 36 in. (15 cm - 92 cm)
x	x	x	x
3 3/8 in. thick max. (8.6 cm thick max)	3 3/8 in. thick max (8.6 cm thick max)	3 3/8 in. thick max (8.6 cm thick max)	3 3/8 in. thick max (8.6 cm thick max)

3.2 SYSTEM INSTALLATION:

A. INSTALLATION ON BEAM:

The stanchions may be installed on beams with flange widths of 6 inches to 12 inches, and flange thicknesses up to 2 1/4 inches. Optional clamp assemblies are available for use with flanges up to 36 inches wide. Additionally, thick flange clamp assemblies are available for use with flanges up to 3 3/8 in. thick and up to 36 inches wide. All stanchions must be installed on the top flange of the beam. Stanchions must be installed on the beam as shown in this manual.

G. INSTALLING OPTIONAL CLAMP ASSEMBLIES: Optional clamp assemblies are available for use on up to 2 1/4 in. thick flanges with widths up to 36 inches. To install these optional clamp assemblies, remove the rue pin and wing nut, and the clamp assembly will slide out from the stanchion. Install the new clamp assembly through the stanchion base and secure it on the stanchion by replacing the wing nut and rue pin. See Figure 12.

Optional clamp assemblies are available for use on up to 3 3/8 in thick flanges with widths up to 36 inches. To install the optional clamp assemblies, remove the clevis pin and wing nut, and the clamp assembly will slide out from the stanchion. Install the new clamp assembly through the stanchion base and secure it on the stanchion by replacing the wing nut and clevis pin. See Figure 12.

